

User manual

ADA-4020A

Addressable RS485/422 to Current Loop Baud Rate Converter



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1. GENERAL INFORMATION

Thank you for your purchase of **CEL-MAR Company** product. This product has been completely tested and is covered by a two year warranty on parts and operation from date of sale.

If any questions or problems arise during installation or use of this product, please do not hesitate to contact Technical Support at +48 41 362-12-46 or e-mail support@cel-mar.pl.

1.1. WARRANTED INFORMATION

ADA-4020A converter is covered by a two year warranty from date of sale. In case of being damaged it will be repair or the damaged component will be replace. The warranty does not cover damage caused from improper use, materials consumption or any unauthorized changes. If the product does not function (is damaged), or not operate in accordance with the instructions, will be repaired or replaced.

All warranty and no warranty repairs must be returned with paid transport and insuring to the **CEL-MAR Company**.

CEL-MAR Company under no circumstances won't be responsible for ensuing damage from improper using the product or as a result of random causes: the lightning discharge, the flood, the fire and the like.

CEL-MAR Company is not held responsible for damages and loss including: loss of profits, loss of data, pecuniary losses ensuing from using or the impossibility of using this product.

In specific cases CEL-MAR Company discontinue all warranties and in particular do not follow the user manual and do not accept terms of warranty by the user.

1.2. GENERAL CONDITIONS FOR SAFE USE

The device should be installed in a safe and stable places (eg. electroinstallation cabinet), the powering cable should be arranged so as not to be exposed to trampling, attaching, or pulling out of the circuit.

Do not put device on the wet surface.

Do not connect devices for nondescript powering sources,

Do not damage or crush powering wires.

Do not make connection with wet hands.

Do not adapt, open or make holes in casings of the device!

Do not immerse device in water or no other liquid.

Do not put the fire opened on device sources: candles, an oil lamps and the like.

Complete disable from the supply network is only after disconnecting the power supply circuit voltage.

Do not carry out the assembly or dis-assembly of the device if it is enabled. This may result to short circuit and damage the device.

The device can not be used for applications that determine human life and health (eg. Medical).

1.3. CE LABEL



The CE symbol on the device CEL-MAR means compatibility with electromagnetic compatibility Electromagnetic Compatibility Directive **EMC 2014/30/WE**.

Declaration of Conformity is delivered with purchased device.

1.4. ENVIRONMENTAL PRESERVATION



This sign on the device inform about putting expended device with other waste materials. Device should send to the recycling. (In accordance with the act about the Electronic Appliance Expended from day 29 of July 2005)

1.5. SERVICE AND MAINTENANCE

ADA-4020A converter does not require the servicing and maintenance.

Technical support is available at number +48 41 362-12-46 in 8.00-16.00, from Monday to Friday.

1.6. PACK CONTENTS

ADA-4020A converter; user manual; CE declaration; resistors: $R_t=120\Omega$ (2 pcs.), CD with ADAConfig software.

2. PRODUCT INFORMATION

2.1. PROPERTIES

- Possibilities of adding the address to no-addressable device, connected to Current Loop (CL) port.
- Conversion of parameters and baud rate on RS485/422 and CL ports of the converter,
- Operating on 4-wires bus in Current Loop standard,
- Operating up to 4 devices on Current Loop bus,
- Operating on 2-wire or 4-wire bus in point-to-point and multipoint topology,
- Operating up to 32 devices on RS485 bus,
- Baud rate (bps) on Current Loop: 300, 600, 1200, 1800, 2400, 4800, 7200, 9600, 14400, 19200, 28800, 38400,
- Baud rate (bps) on RS485/422: 300, 600, 1200, 1800, 2400, 4800, 7200, 9600, 14400, 19200, 28800, 38400, 57600, 76800, 115200, 230400,
- Current Loop & RS485/RS422 interface's data format: Number of data bites: 5, 6, 7, 8; Parity: None, Odd, Even; Number of stop bits : 1, 2,
- Transparent for all protocols which data format is in accordance with the above specifications of RS485/422 interfaces e.g. MODBUS, DNP, PROFIBUS and others,
- Power supply 10 - 30 VDC stable,
- 3kV= optoizolation in signal channel between Current Loop interface and RS485/422 interface,
- 1kV= or 3kV= galvanic isolation between RS485/422 interface and power supply,
- Implemented short circuit protection and over-voltage protection on the lines RS485/422 interface,
- Implemented short circuit protection and over-voltage protection on the lines Current Loop interface,

- Protection against power supply reverse connection,
- Connection of RS485/422 bus and power supply via screw terminal block, cross section up to 2.5 mm²,
- Connection of Current Loop via screw terminal block, cross section up to 2.5 mm²,
- DIN 43880 standard - mounting in typical electro-installation unit,
- Rail mounting according to DIN35 / TS35 standard,
- Dimensions (W x D x H) 53mm x 62mm x 90mm.

2.2. DESCRIPTION

ADA-4020A converter is device solving the problem of connecting no addressable devices equipped with the Current Loop interface to multipoint RS485/422 bus by adding the address to the no-addressable device. At the same time the converter converts RS485/422 standard to Current Loop standard with possibility of changing the baud rate and format of the transmitted data. Depending on configuration can be set the baud rate, number of data bites, parity (None, Odd, Even) and number of stop bits. The setting can be different for Current Loop port and RS485/422 port.

ADA-4020A supports asynchronous baud rate up to 230,4 kbps via one or two pairs of twisted-pair cables of RS485/422 interface, and up to 38,4 kbps on 4-wires Current Loop bus. ADA-4020A is equipped with screw terminal block for connection of RS485/422, Current Loop and power supply. Over-voltage protection on each RS485/422 lines and Current Loop, was made on the base over-voltage LED's and the fuses.

To RS485/422 bus created on ADA-4020A, is possible to connect 32 devices, operating in half duplex mode (query /response) on 2 or 4-wires multipoint buses or full duplex on 4-wire bus. To Current Loop bus is possible to connect 2 devices operating in half duplex or full duplex mode.

The converter has an internal low-energy surge protection for each line of Current Loop CLO. However, for the lightning protection should be used external lightning arresters such as the typical phone line protection.

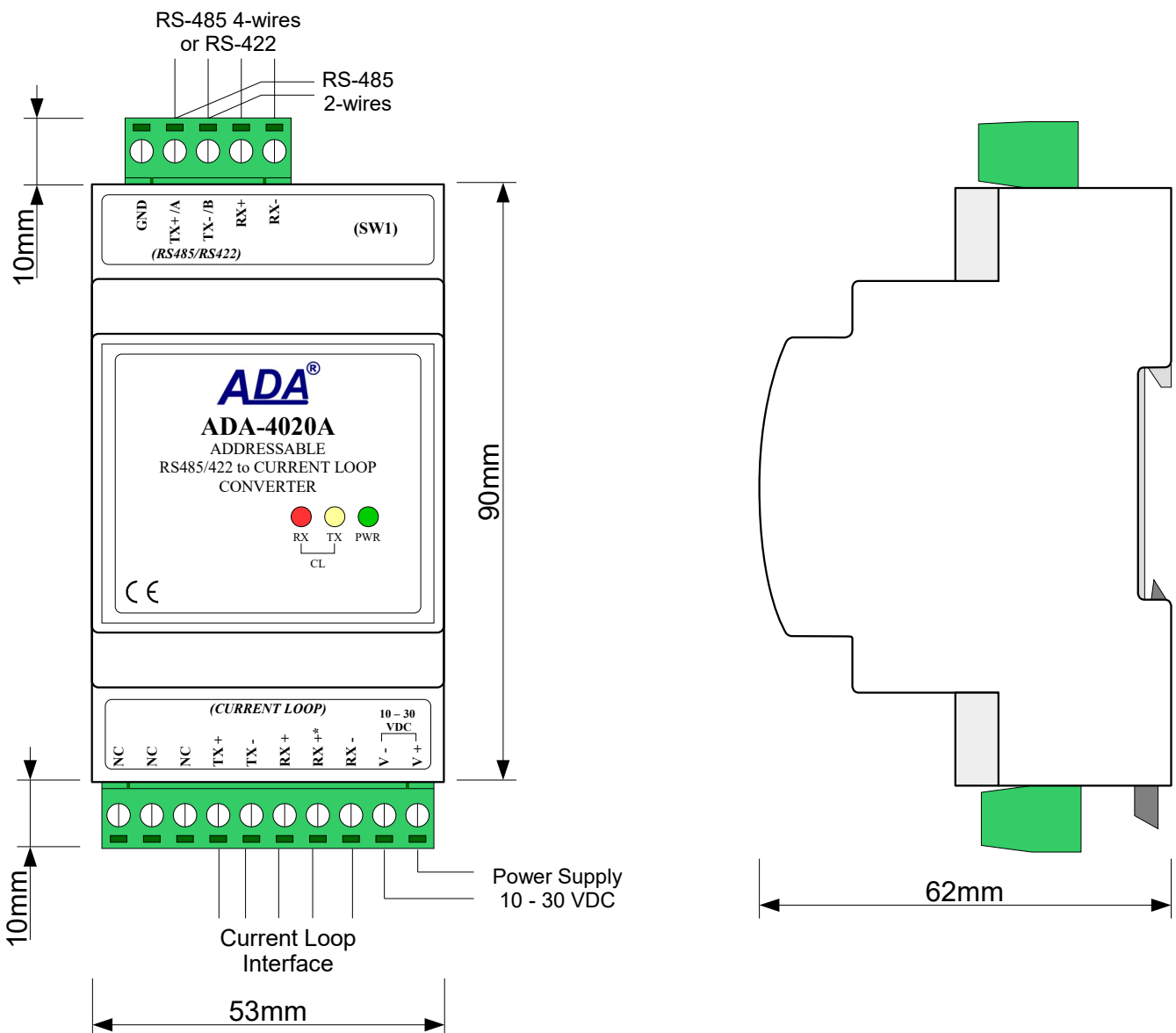


Fig. 1. View ADA-4020A and location SW1 switch

2.3. CURRENT LOOP TRANSMITTER

In ADA-4020A converter has been used active Current Loop transmitter on base power source generating the +/-20mA or 0-20mA. The transmitter has current limiting short circuit and surge protection on TX+ and TX- lines. Review diagram of the transmitter is shown on figure below.

2.4. CURRENT LOOP RECEIVER

In the ADA-4020A converter has been used passive RX receiver consisting of optoisolator (optical coupler) and protective elements. The receiver circuit has RX+, RX- terminals as well as the terminal marked as RX-*. In the circuit with RX-* terminal has been used additional resistor (1000 ohms or 560 ohms depend on the converter version) to reduce power in the case of connecting the receiver to transmitter which has NOT short circuit current limit to 20mA.

The RX red LED on front panel of the converter is a signalization of NO current flow through optocoupler. This LED is ON when it is:

- not connect transmitter to receiver,
- wrong connection of transmitter to receiver,
- broken connection of transmitter to receiver.

Review diagram of the receiver is shown on figure below.

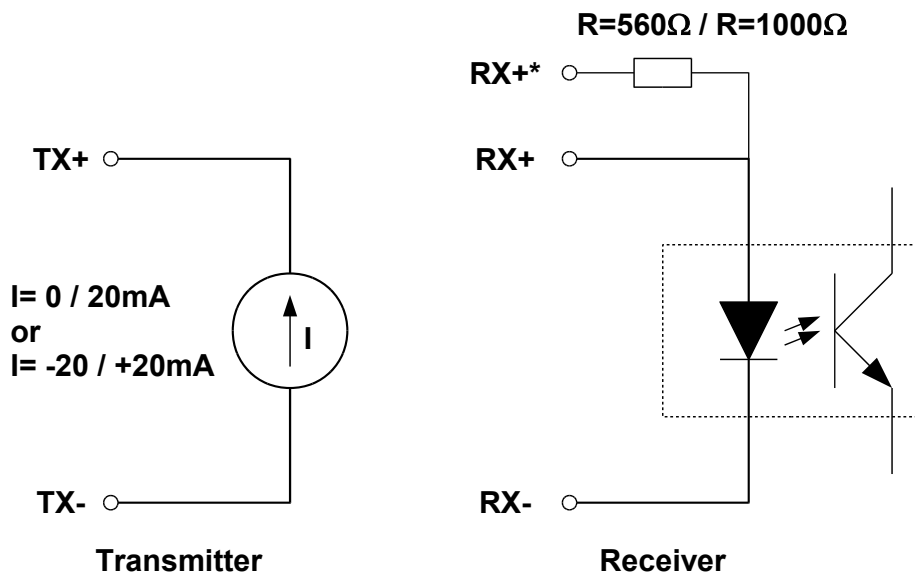


Fig 2. Review diagram of the transmitter & receiver Current Loop ADA-4020A Converter

2.5. ISOLATION

Converter ADA-4020A has 3-way, 1kV= or 3kV= galvanic isolation (depend on version, described in section VERSIONS).

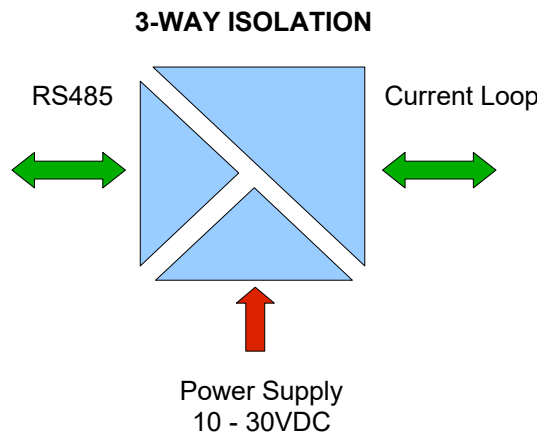


Fig. 3. Isolation diagram

3. INSTALLATION

This chapter will show how to connect ADA-4020A to computer, RS485 bus, Current Loop line and power supply and how to use it. To reduce disturbance from environment, it is recommended to:

- use multipair type shielded cables, which shield can be connected to the earthing on one end of the cable,
- use the suitable diameter cable for power supply on account of voltage drop,
- use the powering cable with a suitable section because of the voltage drops,
- use the interference eliminators for powering the converter,
- lay signal cables at a distance of not less than 25 cm away from power cables,
- not powering the converters from the power-circuit of devices generate large impulse disturbance like contactors, relays, inverters.

3.1. ASSEMBLING

ADA-4020A converter case is adapted to assembly on TS-35 (DIN35) rail. To install converter should mount device on the rail upper part of the case then press bottom part to hearing characteristic „Click” sound.

3.2. CONNECTION TO PC

ADA-4020A can be connected to RS232 port or USB of PC by the use of additional converter eg. RS232 to RS485 (ADA-1040) or USB to RS485 (ADA-I9140). The connection is made via RS485 bus or RS422 bus, as on the figure below.

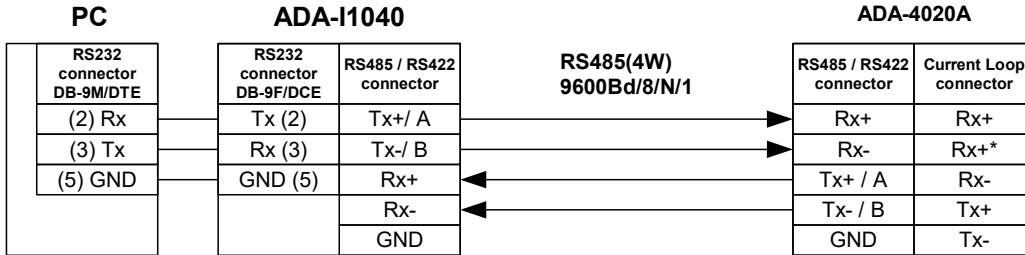


Fig 4. ADA-4020A connection to PC by the use of the RS232 to RS485/RS422 converter's ADA-1040

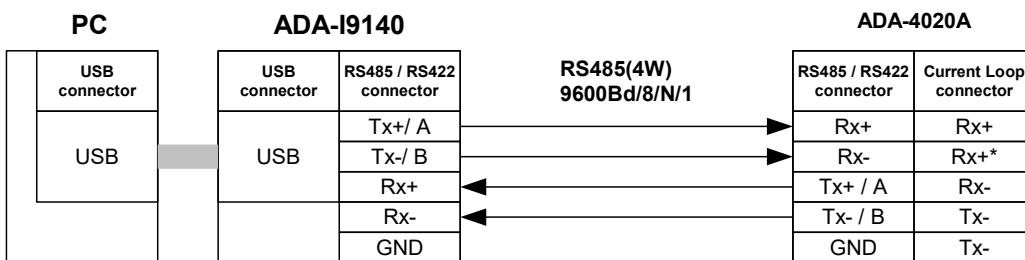


Fig 5. ADA-4020A connection to PC by the use of the USB to RS485/RS422 converter's ADA-I9140

3.3. CONNECTION TO RS485 BUS

The RS485/RS422 interface at ADA-4020A converter is available on terminal block described as: Tx+/A, Tx-/B, Rx+, Rx-. Below are shown connection of ADA-4020A converter to RS485(4W) bus and RS485(2W) bus.

3.3.1. CONNECTION TO RS485 (4-WIRES) BUS

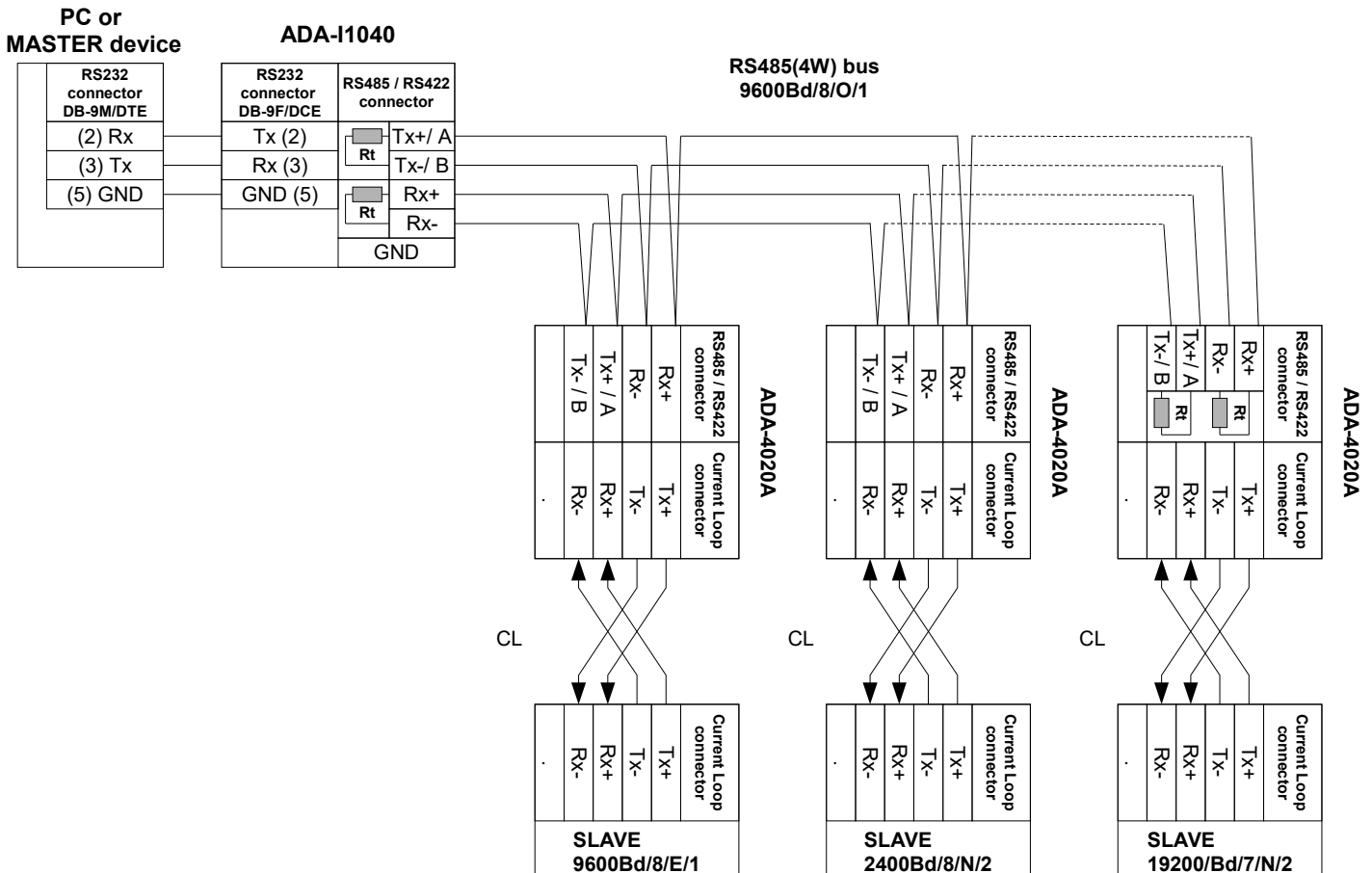


Fig 6. Example connection of ADA-4020A to RS485 4-wires bus and galvanic separation of SLAVE device.

3.3.2. CONNECTION TO RS485 (2-WIRES) BUS

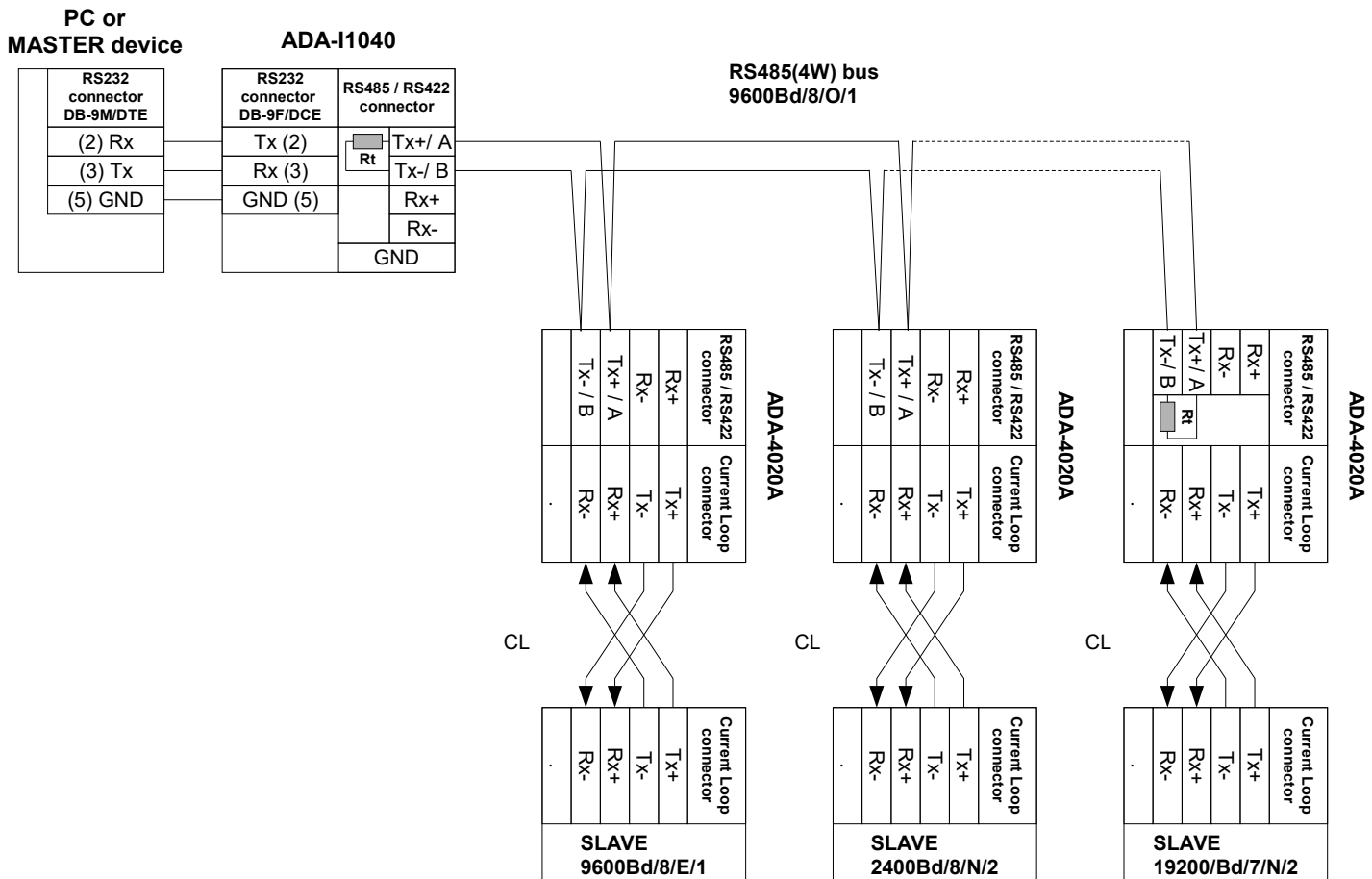


Fig 7. Example connection of ADA-4020A to RS485 2-wires bus and galvanic separation of SLAVE device.

3.3.3. GND TERMINALS CONNECTION

Connection of GND terminals of RS485/422 interfaces, devices connected to RS485/422 bus, should be done in the case of a potential difference of the signals grounds on interfaces RS485 / RS422, which prevents proper data transmission.
Cannot connect to the GND terminal - cables screens, PE circuit of electrical installation, signals grounds of other devices.

3.3.4. LINE TERMINATION

The application of Line Termination (terminator) $R_t = 120$ ohms will reduce electrical reflection in data line at high baud rate. It is not needed below 9600Bd. The Line Termination resistor should be used if the distance is over 1000m @ 9600Bd or 700m @ 19200Bd transmission, the resistor can be necessary if there are problems with the transmission correctness. Example connection of R_t are shown on Fig. 6 & 7. Resistor $R_t = 120 \Omega$, 5%, 0.25W of a 2 pc. is complete with the device ADA-4020A.

3.3.5. CONNECTION OF CURRENT LOOP DEVICES

The connections of SLAVE devices with current loop interface to ADA-4020A are shown on Fig.6 & Fig.7.

3.4. POWER SUPPLY

The power supply to ADA-4020A should be DC (regulated) from the scope 10 V= to 30V= and nominal power more then 2W. The power cable from DC power supplies to the device must not be longer than 3m. Observe the polarity, connect positive (+) of DC power supplies to V+ and negative (-) end to V- terminal. The ADA-4020A has the protection from opposite connection power supply. If after power, on the front panel is not lit green LED PWR, check the power connection (polarity).

4. ACTIVATION

Converter can be powered after proper connection according to steps above. If connection was made properly green LED PWR on front panel of converter should light, if not check polarization of power connection and if RX LED is lighted check connection correctness of Current Loop CLO transmitter circuit. Lighting this LED indicates non flow of current through optocoupler in receiver circuit. During correctness data transition via the converter the LEDs Tx and Rx should blinking.

4.1. SIGNALING LEDES

LED	Description
PWR	Signalling of Power Supply
RUN	
RX	Signalling of data receiving through the ADA-4020A converter from Current Loop port
TX	Signalling of data transmitting from the ADA-4020A converter through Current Loop port
Configuration	
LED by SW1	Blink with frequency 1 Hz - signalling of configuration mode (see micro-switch SW1 setting)
Firmware update	
LED by SW1	Blinking signalling the software data flows to converter.

5. CONFIGURATION

5.1. OPERATION MODE

ADA-4020A converter can operate in a few modes :

- run,
- configuration,
- factory default,
- emergency firmware update

Those modes can be set by use SW1 located by terminal block RS455/RS422. To set the switch section, should remove terminal cover marked as SW1 and make the appropriate settings by the use a small, flat screwdriver.

All available adjusting the SW1 switch are shown in table below.

Operation modes

SW1- 1	SW1- 2	Mode
OFF	OFF	Run
ON	OFF	Configuration
OFF	ON	Factory default Turning OFF and ON the power of the converter, the configuration will be set to factory default.
ON	ON	Emergency Firmware Update

5.2. CONFIGURATION BY THE USE OF ADACONFIG

The configuration of ADA-4040A converter should be done by use of **ADAConfig** software - selling with converter.

To make the configuration, connect converter to computer (see pt. CONNECTION TO PC) and power supply. If after power, on the front panel is not lit green LED PWR, check the power connection (polarity). If the PWR LED lights, set the section of SW1 switch to configuration mode as in table below.

SW1-1	SW1-2
ON	OFF

In the configuration mode the yellow LED located by SW1 micro-switch will blink with frequency 1 Hz. Start the ADAConfig software and make the configuration of transmission parameters for each interfaces and set his visible address from RS485 bus. Firstly should be set a number of COM port for communication with the converter, then readout the configuration from converter's memory using the button **[Read converter configuration]** and make the proper changes of interfaces setting.

5.2.1. CONFIGURATION OF ADDRESSING MODE

If the option Converter Address will be enabled, on configuration window should be set a proper converter address from range 1 - 255. If this option is disabled the converter will operate as **baud rate converter**.

5.2.2. CONFIGURATION OF BAUD RATE AND DATA FORMAT

In both operating modes (addressing / baud rate converter), is possible to set additional transmission parameters for RS485/422 & Current Loo interfaces separately, like:

- baud rate (kbps) for RS485/RS422: 0.3, 0.6, 1.2, 1.8, 2.4, 4.8, 7.2, 9.6, 14.4, 19.2, 28.8, 38.4, 57.6, 76.8, 115.2, 230.4,
- baud rate (kbps) for Current Loop: 0.3, 0.6, 1.2, 1.8, 2.4, 4.8, 7.2, 9.6, 14.4, 19.2, 28.8, 38.4,
- number of data bites: 5, 6, 7, 8,
- control parity: no control, parity control, control of none parity,
- number of stop bits : 1, 2,
- frame spacing – range from 4 to 255 (silence time as frame's end),

5.2.3. CONFIGURATION DATA FLOW CONTROL

In the section **Data flow control** for Current Loop & RS485/RS422 interfaces, can be set:

a) for Current Loop interface:

– signal DE – Off – enable continuously,

b) for RS485/RS422 interface:

– signal DE – Off – RS485/RS422 interface operates only in receiving data mode,

– signal DE – Toggle – RS485 interface operates in receiving & transmitting data mode for RS485 bus 2-wires and 4-wires,

– signal DE – On – RS485/RS422 interface operates in RS422 mode,

After configuration the setting should be saved on converter memory by using button **[Write converter configuration]**.

Return to work in run mode is made by using SW1 switch (yellow LED blink OFF) as below.

SW1-1	SW1-2
OFF	OFF

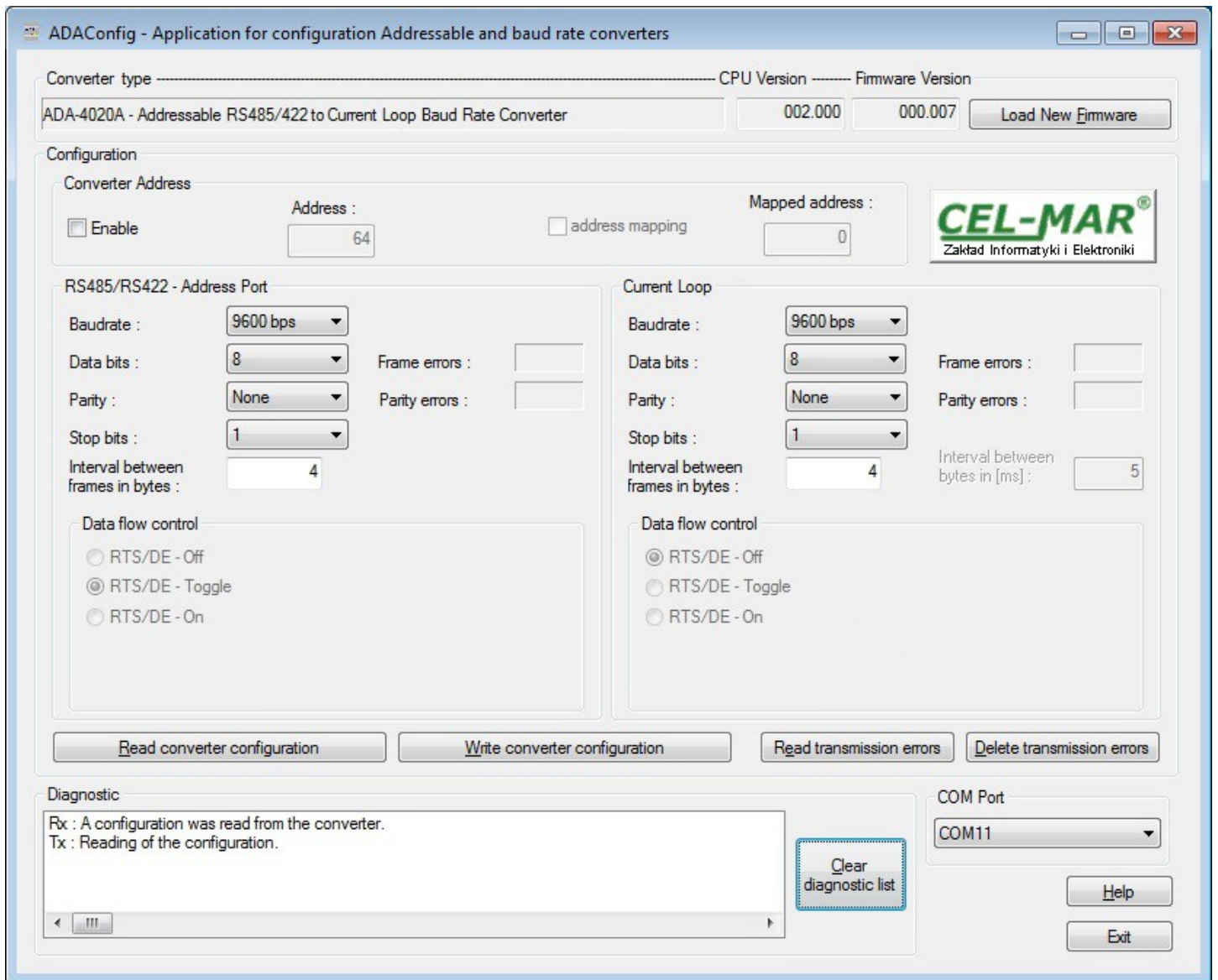


Fig. 8. View of ADAConfig software interface

5.3. FIRMWARE UPDATE

Set SW1 micro switch to configuration mode as in table below.

SW1-1	SW1-2
ON	OFF

In the configuration mode the yellow LED will blink with frequency 1Hz. Press a button **[Load New Firmware]** to change the software delivered by manufacturer. The Select File window will open (figure below) and select the *.bin file then click **[Open]** - software will be load to *ADAConfig* buffer storage and will be checked. If the *ADAConfig* not detect errors in loaded file, change converter software. Process of updating is visualized by *ADAConfig* in use Progress Window and after proper changing confirmed by correct message.

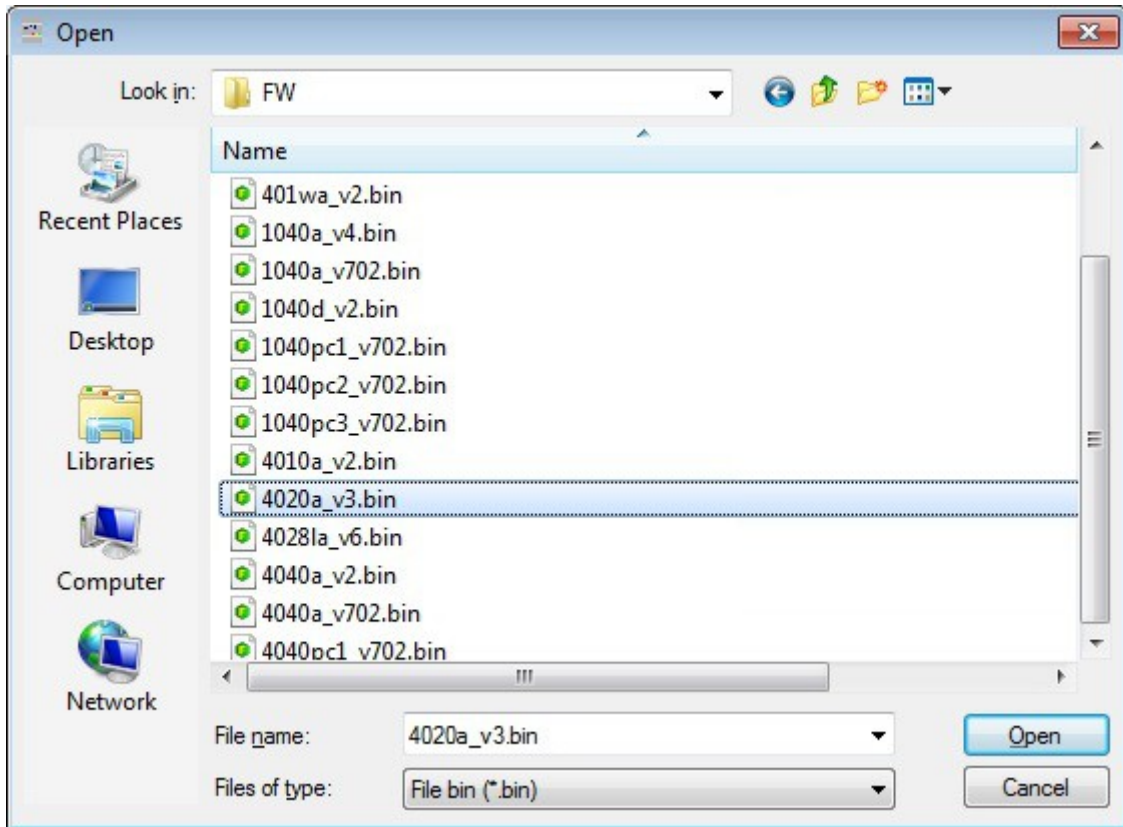


Fig. 9. Selection of firmware file

During loading software the yellow LED located beside SW1 micro-switch will blink, showing data flow to the converter. If the software was loaded correctly yellow LED will be blink with frequency 1 Hz.

After that set micro switch SW1 to standard mode as shown in the table below.

SW1-1	SW1-2
OFF	OFF

Yellow LED will be OFF

5.4. EMERGENCY FIRMWARE UPDATE

In case of the unsuccessful update of the converter software, try again according to description in point FIRMWARE UPDATE. If the update is still incorrect use emergency firmware update. Set SW1 microswitch mode as in the table below.

SW1-1	SW1-2
ON	ON

After micro-switch setting, should be restarted the ADA-4020A, by turning OFF and then ON the power supply. The yellow LED will light continuously and the converter will be in Emergency Firmware Update mode. Now follow the description in point FIRMWARE UPDATE.

After successful updating, set SW1 micro-switch as in table below. Yellow LED will be OFF.

SW1-1	SW1-2
OFF	OFF

5.5. FACTORY DEFAULT

In case of faulty functioning of ADA-4020A, like:

- no communication in the configuration mode,
 - transmission errors on RS485/422 bus,
 - transmission errors Current Loop bus,
- can be restored the factory default setting of the converter internal registers.

Factory default

<i>Parameter</i>	<i>RS485/RS422 interface</i>	<i>Current Loop interface</i>
Converter address - Enable	unset	
Converter address – Address	no active	
Baud rate	9600bps	9600bps
Data bits	8	8
Parity	Non	Non
Stop bits	1	1
Interval between frames in bytes	4	4
Data flow control	DE-TOGGLE	RTS - disabled

Set SW1 microswitch mode as in the table below.

<i>SW1-1</i>	<i>SW1-2</i>
OFF	ON

Disconnect the power and after while connect again the power. After that, will be loaded the factory default setting to the converter internal registers.

Set micro switch SW1 to run mode (Yellow LED will be OFF) as shown in the table below.

<i>SW1-1</i>	<i>SW1-2</i>
OFF	OFF

5.6. DATA TRANSMISSION DIAGNOSTICS

To readout diagnostics should be set SW1 microswitch to the configuration mode (see pt. OPERATION MODE). Correctness of transmission proceed on Current Loop interface and RS485/422 interface can be checked by readout the errors list by *ADAConfig* Software form the converter memory. Frames error counter will be increased, in case of: improper speed set compared to real speed of data transmission. Parity error counter will be count the errors which can arise in case of misrepresent bytes in transmitted sign. This counter will not work in case of disable control parity. To check those counters press the button **[Read transmission errors]**, and to delete (zeroing of counters in the memory of the converter) press **[Delete transmission errors]**. In case of parity errors or frame errors, should be checked the ADA-4020A converter's configuration and correctness connection of RS485 bus and Current Loop device to the converter ports. After finishing the diagnostics, the SW1 micro-switch should be set to standard mode as shown in the table below

<i>SW1-1</i>	<i>SW1-2</i>
OFF	OFF

Yellow LED will be OFF

6. OPERATION

The ADA-4020A converter can operate in to two modes: not addressable and addressable.

6.1. OPERATION IN NON ADDRESSABLE MODE

In this mode the ADA-4020A operates as baud rate converter and data format converter and lets to set different baud rates and data format on Current Loop & RS485/422 interfaces. It lets connect to RS485 network old devices operate with non-configure baud rate and data format, on which operate devices with different baud rate or data format.

6.2. OPERATION IN ADDRESSABLE MODE

In this mode ADA-4020A operate as baud rate converter and data format converter and lets to connect no addressable devices with Current Loop CLO interface, transmitting data at different rates and formats of data frame to the RS485 bus, in the process of enabling the cooperation with addressable devices. Example connection of ADA-4028LA is shown on fig. 9. On RS485 bus the frame of protocol for no addressable devices connected to Current Loop port of ADA-4020A should be created in the following way:

<i>ADDRESS ADA-4020A</i>	<i>FRAME OF NO ADDRESSABLE DEVICES</i>
--------------------------	--

Where:

ADDRESS ADA-4020A

- one byte of address from 1-255 scope, - set in the memory of ADA-4020A during configuration in use of *ADAConfig*,

FRAME OF NO ADDRESSABLE DEVICES

- free sequence of bytes containing the appropriate frame of device, connected to Current Loop port. Not longer than 950 bytes.

ADA-4020A converter with set up addressing is listening constantly to frame on RS485 bus via RS485/422 port. If received frame contains byte of address equal to address of converter, then another bytes of frame are received, right up to silence on RS-485 bus equal to 'space between frames in signs'. If the frame is received correctly, the address byte is deleted and transmitted over as typical to the Current Loop port. In case of errors in received frame, it isn't transmitted to the Current Loop. In this case should be send the previous frame one more.

The frame received from device connected to Current Loop port is being tested of transmission errors and in case of their missing the converter adds address to the beginning of frame and send it to RS485/422 bus through RS485/RS422 port. Frame containing errors isn't being transmitted to RS485/422 port. In case of transmitting of frames containing more than 950 bytes converter receive only 950 bytes and next are ignored. ADA- 4020A has equipped with separate buffers for RS485/422 and Current Loop CLO, therefore converter can operate in full duplex mode on RS-422 and RS-485 4-wire bus.

Additionally, can be set data flow control for RS485/RS422 interface according to pt. CONFIGURATION BY THE USE OF ADACONFIG.

On a picture below are shown the possibilities of using the addressable ADA-4020A baud rate converter.

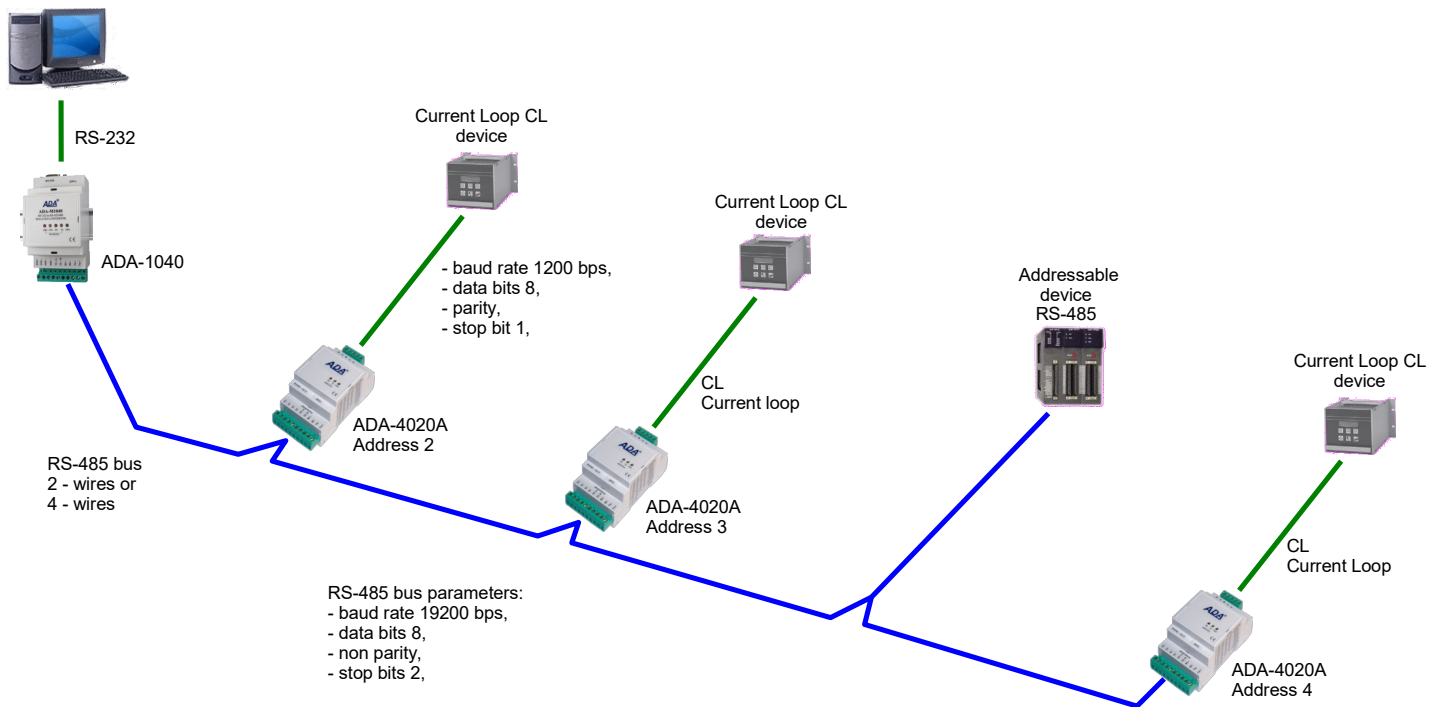


Fig.10. Connection of no addressable devices with Current Loop interface to RS485/422 bus

7. CHANGES IN THE SOFTWARE

From CPU 2.0 and software 000.007 versions, was added:

- flow data control by the use of DE signal for RS485/RS422 interfaces. Description of using new option is in pt. CONFIGURATION BY THE USE OF ADACONFIG,
- converter operating mode *factory default* is set by the use of SW1 micro-switch, see pt. OPERATING MODE

ATTENTION!!!

THE SOFTWARE IN 0.007 VERSION AND UPPER WILL NOT OPERATE WITH THE CONVERTERS WITH CPU 1.0. VERSION.
IN CASE OF UPDATE THE SOFTWARE TO 0.007 VERSION AND UPPER IN THE CONVERTERS WITH CPU 1.0. VERSION
PLEASE CONTACT TO SERVICE.

8. VERSIONS

ADA-4020A - [] - [] - [] - []	
Current Loop Voltage:	
24VDC	1
12VDC	2
Current Loop Type:	
± 20mA	1
0 - 20mA	2
Galvanic isolation:	
1kV=, 3-way	2
3kV=, 3-way	3
Terminal & Terminal Cover:	
Cover without inlets, screw terminal block	1
Cover with inlets, screw terminal block	2
Cover without inlets, plug-in screw terminal block	3

Order example:

Product Symbol: **ADA-4020A-1-1-2-3**

- 1 – Current Loop Voltage 24VDC,
- 1 – Current Loop Type ± 20mA,
- 2 – 1kV= galvanic isolation,
- 3 – cover without inlets, plug-in screw terminal block.

9. SPECIFICATION

TECHNICAL DATA

Transmission Parameters

Interface	RS-485/RS-422	Current Loop
Connector	Screw terminal, wire max. Ø 2,5mm ²	Screw terminal, wire max. Ø 2,5mm ²
Line length	Up to 1200 m	Depends on baud rate up to a few kilometres
Maximum number of connected device	Up to 32	1
Maximum baud rate	230,4 kbps	38,4 kbps
Transmission line	Twisted cable 1-pair or 2-pair , UTP Nx2x0,5 (24AWG), shield inside large interferences STP Nx2x0,5(24AWG).	2-pair twisted cable, UTP Nx2x0,5 (24AWG), shield inside large interferences STP Nx2x0,5(24AWG).
Transmission type	Asynchronism full duplex, half duplex.	
Standards	EIA-232, CCITT V.24, EIA-485, CCITT V.11	
Optical signalisation	<ul style="list-style-type: none"> • PWR – green LED power supply, • RX - red LED data receiving from Current Loop, • TX - yellow LED data transmission through Current Loop CLO. 	

Electrical Parameters

Power requirements	10 - 24 – 30 V DC
Power Cable	Recommended length of power cable – up to 3m
Power	2W
Protection from reverse power polarization	YES
Galvanic Isolation	1kV= or 3kV= DC between power circuit and RS485/422 and Current Loop signal lines
Optoisolation	3kV= between signal line RS-485/422 and Current Loop
Electromagnetic compatibility	Resistance to disruptions according to the standard PN-EN 55024. Emission of disruptions according to the standard PN-EN 55022.
Safety requiring	According to the PN-EN60950 norm.
Environment	Commercial and light industrial.

Environmental Parameters

Operating temperature	-30 ÷ 60°C
Humidity	5 ÷ 95% - non-condensing
Storage temperature	-40 ÷ 70 °C

Casing

Dimensions	53mm x 90mm x 62 mm
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Material	PC/ABS
Degree of casing protection	IP40
Degree of terminal protection	IP20
Weight	0,10 kg
According to standard	DIN EN50022, DIN EN43880
Position during operation	Free
Mounting	Rail mounting according to DIN35 standard / TS35.

Dear Customer,

Thank you for purchasing **CEL-MAR Company** product.

We hope that this user manual helped connect and start up the **ADA-4020A converter**. We also wish to inform you that we are a manufacturer of the widest selections of data communications products in the world such as: data transmission converters with interface RS232, RS485, RS422, USB, Ethernet, Wi-Fi, Current Loop, Fibre-Optic Converters and other.

Please contact us to tell how you like our products and how we can satisfy you present and future expectation.

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